



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101-15
Job Sheet 187597



Part No: RBEL135M-2905-101-15 Job Qty: 4 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.25 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-3		AS 17-01-06
110	CNC Vertical Machining	4 pcs	12/21/18	12/21/18	0.00	2.00	NV5000-1		AS 19-01-06
120	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC2 Machining-4		AS 19-01-06
130	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC8 Machining-4		BA 19-01-07
150	Outsource	4 pcs	12/21/18	12/21/18			.ATG001-VC Altech 5		GT 19-01-08
160	Packaging	4 pcs	12/21/18	12/21/18	0.00	0.00	Packaging2		8 JAN 16 2019
170	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC6		38
180	Packaging	4 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		Dad 19-01-08
190	QC21-SA	4 Ea	12/21/18	12/21/18	0.00	0.00	QC21		31

Part Op 90 - Cut blank at 1.375"

Descriptions: 110 - 1-Machine as per folio FC 567 FOLIO REV: AA DWG REV: 09-05 2-Deburr
150 - Issue P/O to Groupe Altech; PO 042198 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Certificate of Conformity is required
160 - C of C is required.

GA 135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	.4600 ft (.115 ea)	90-Start up Operation	<u>5068501</u> <u>4PCS</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.000	0	15	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

Container No: S142121

Part: RBEL135M-2905-101-15

Job No: 187597

Serial No/Batch: S142121

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 01/06/19

Plex 12/10/18 10:23 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

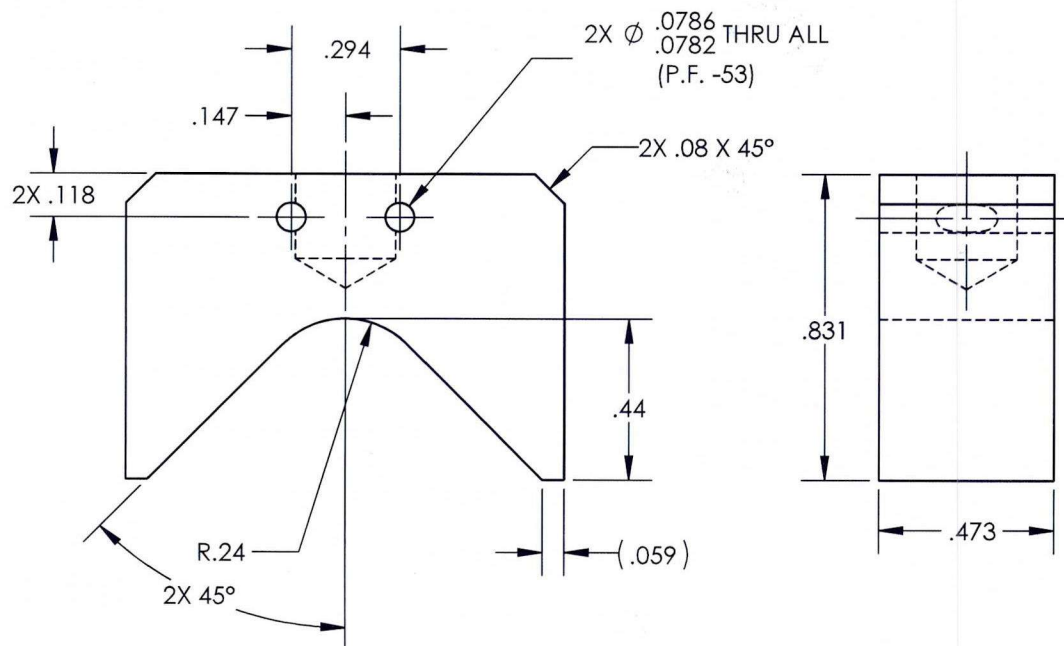
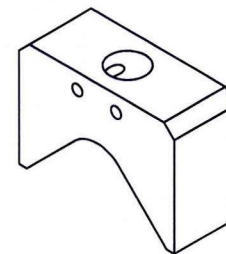
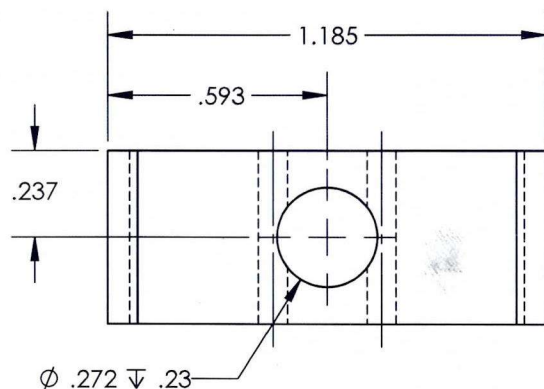
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
9	16-0222	-15 CH'D DIM WAS 2X Ø.0786/.0782 THRU IS 2X Ø.0786/.0782 THRU ALL (P.F. -53).	11/23/2016	RJC
				SM



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 187597 405
1872-10

(-15)

CLAMP



TITLE		HYDRAULIC PUMP DRIVE TOOL	
DWG NO.	RBEL135M-2905-101-15	REV	9
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT	.XXX ± .005 FRACTIONS ± 1/8		
TREAT	.XX ± .01 ANGLES ± 5°		
FINISH CLEAR ANODIZE	.X ± .1 SURFACES = 125/		
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
OPPS APPR: ANDERSON	USED ON MODEL		
QA APPR: LINDSAY	EUROCOPTER EC135		
APPROVED: MACKOVJAK			
SCALE 2:1	DATE 4/23/2010	SHEET 11 OF 18	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042198



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042198
PO Date: 1/8/19
Due Date: 1/16/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187597	RBEL135M-2905-101-15	Clamp -Issue P/O to Groupe Altech; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	4 pcs	0 pcs	4 pcs	\$4.2857142/pcs	\$17.14
							4 x				
							JAN 16 2019				
2	187596	RBEL135M-2905-101-14	Collar -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	5 pcs	0 pcs	5 pcs	\$4.2857142/pcs	\$21.43
							5 x				
							JAN 16 2019				
3	186063	RBE105-31702W14-3	Support Body -Issue P/O; _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/16/19	4 pcs	0 pcs	4 pcs	\$4.2857142/pcs	\$17.14
							4 x				
							JAN 16 2019				



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PURCHASE ORDER

PO042198



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	187590	RBEL135M-2905-101-09	Drive Pulley -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/16/19	5 pcs	0 pcs	5 pcs	\$4.2857142/pcs	\$21.43
5	187712	RBE703A94-1130-01-29	Tab Adjuster Clamp : URF 17-623 -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certificate of Conformity is required	Firmed	-	1/16/19	10 pcs	0 pcs	10 pcs	\$4.2857142/pcs	\$42.86
Grand Total:											\$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/9/19 8:16 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015768-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015768 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Jan-2019		Aman		042198				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NG Qty	Qté Scrap/	À venir/ Back Order
1	RBEL135M-2905-101-15 ✓ Rev.	RBEL135M-2905-101-15 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4 ✓	0	0	0
2	RBEL135M-2905-101-14 ✓ Rev.	RBEL135M-2905-101-14 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	5	5 ✓	0	0	0
3	RBE105-31702W14-3 ✓ Rev.	RBE105-31702W14-3 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4 ✓	0	0	0
4	RBEL135M-2905-101-09 ✓ Rev.	RBEL135M-2905-101-09 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	5	5 ✓	0	0	0
5	RBE703A94-1130-01-29 ✓ Rev.	RBE703A94-1130-01-29 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.